

The SPREFR Database for refractory systems with Carbide, Nitride, Boride and Silicide Phases

The SpencerGroup 2013
(supported by GTT)



Scope of the *SPREFR* database

- Relates to the ever-expanding field of *non-oxide refractories* based on carbides, nitrides, borides and silicides.
- Applications: hard, high melting temperature materials used in *furnace construction, high-temperature coatings, cutting tools, abrasives, aircraft brake linings, rockets, jets, turbines, and nuclear power plants.*
- Also as *precipitates* in *steels* and *light alloys* to give improved properties through added strength, hardness, and grain refining. (Combine with **FTLite** and **FSStel**)



Further aspects

- **Reactions** of the carbide, nitride, boride and silicide systems **with refractory oxides** and **oxygen-containing gases** can be calculated by *combining* the **SPREFR** database together with such databases as **FToxid**, **FACTPS** and **SGPS**.



Component list

- *B, C, N, Si* with
- combinations of **Al, Ca, Co, Cr, Fe, Hf, Mg, Mn, Mo, Nb, Ni, Re, Sc, Ta, Tc, Ti, V, W, Y, Zr**



Database contents

- Assessed thermodynamic parameters for binary and ternary systems
- Major subsystems: Me1-Me2-C, Me1-Me2-N, Me1-Me2-B, Me1-Me2-Si, Me-C-N, Me-C-B, Me-C-Si, Me-N-B, Me-N-Si and Me-B-Si
- Total number of systems: appr. 180 binary, and over 200 ternary systems
- Total number of phases: 311 solutions and appr. 470 stoichiometric compounds



Data assessment/generation

- Combine available assessed thermodynamic data for the appropriate binary sub-systems with the phase boundary information contained in the ASM Handbook of Ternary Alloy Phase Diagrams



completely compatible set of parameter values to describe binary and ternary thermodynamic properties and phase equilibria for a particular system



Data assessment/generation ctd.

- Great scarcity of published experimental thermodynamic values for the phases of ternary systems → additivity of element entropy and heat capacity data assumed frequently (Neumann-Kopp)
- Enthalpies of formation and standard entropies of the compounds derived to give consistency with the published phase equilibria



Gibbs Energy models used

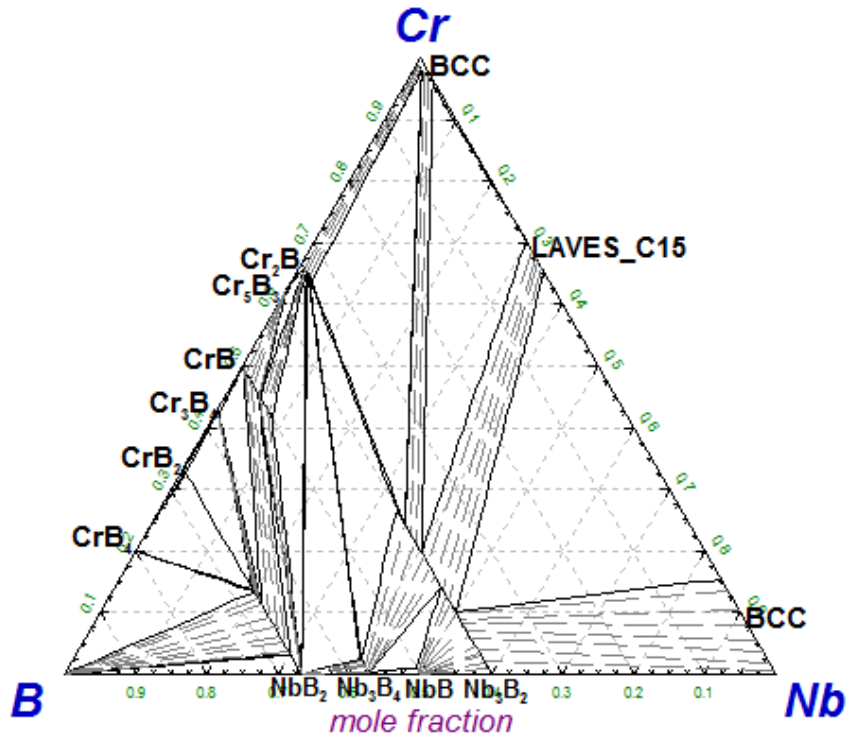
- Liquid: Substitutional solution of the elements → Redlich-Kister-Muggianu
- Solid compounds: classical G-function based on H_{298} , S_{298} and $c_p(T)$
- Solid solutions: Multi-sublattice model, i.e. Compound energy formalism



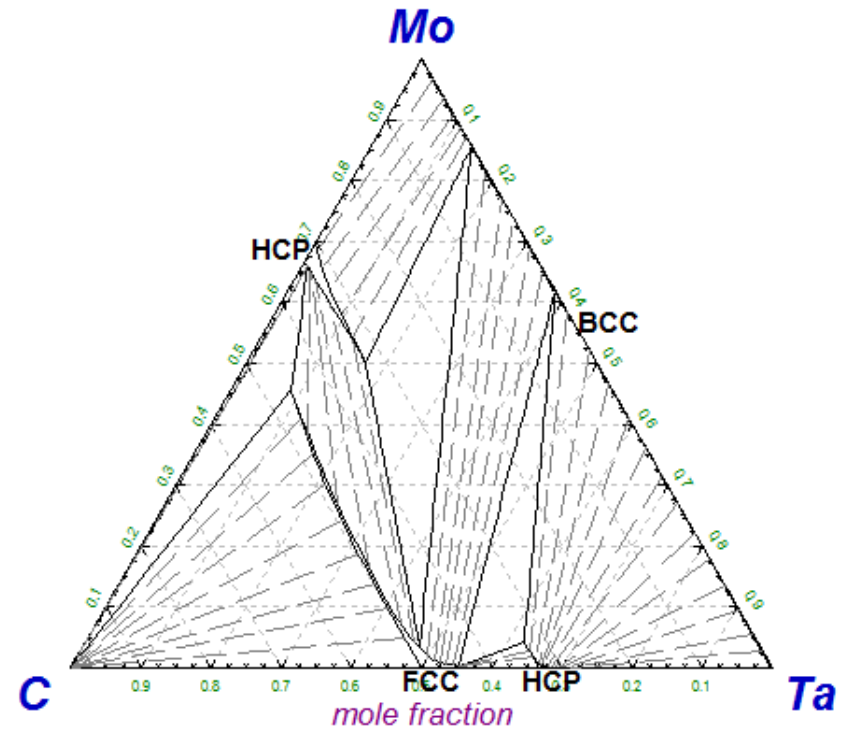
Phase Diagram Examples

two metal - boride, two metal - carbide

Cr - Nb - B
1673 K, 1 bar



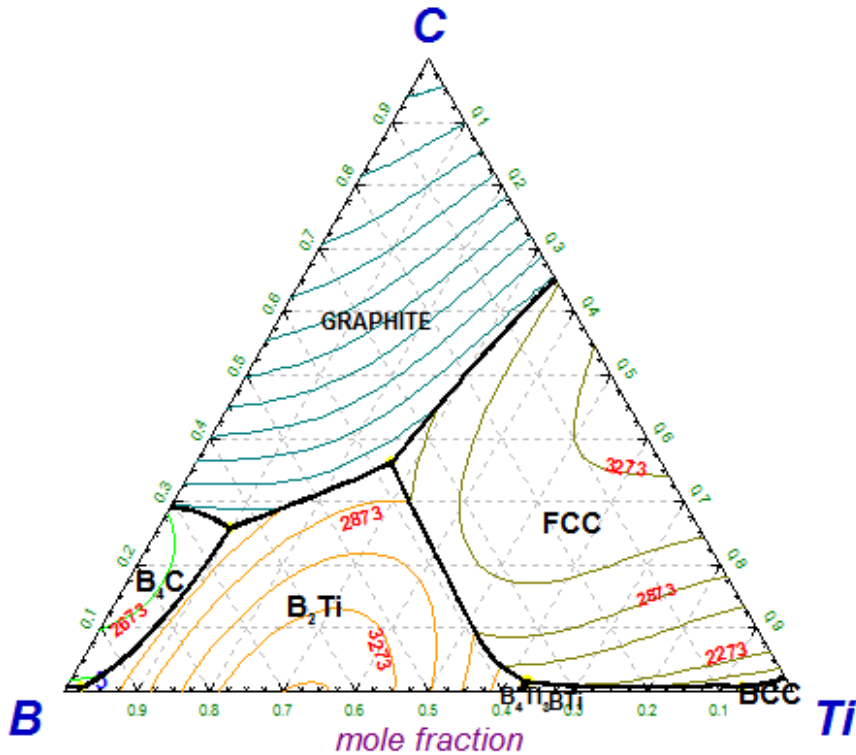
Mo - Ta - C
1773 K, 1 atm



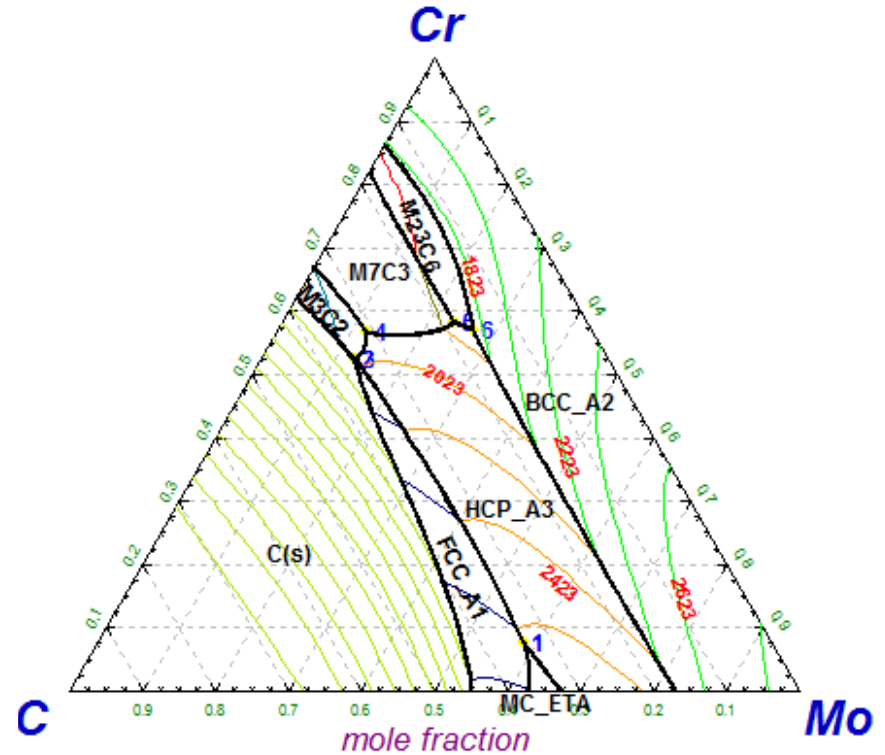
Phase Diagram Examples

one metal - C+B, two metal - carbide

C - Ti - B
Projection (LIQUID), 1 bar



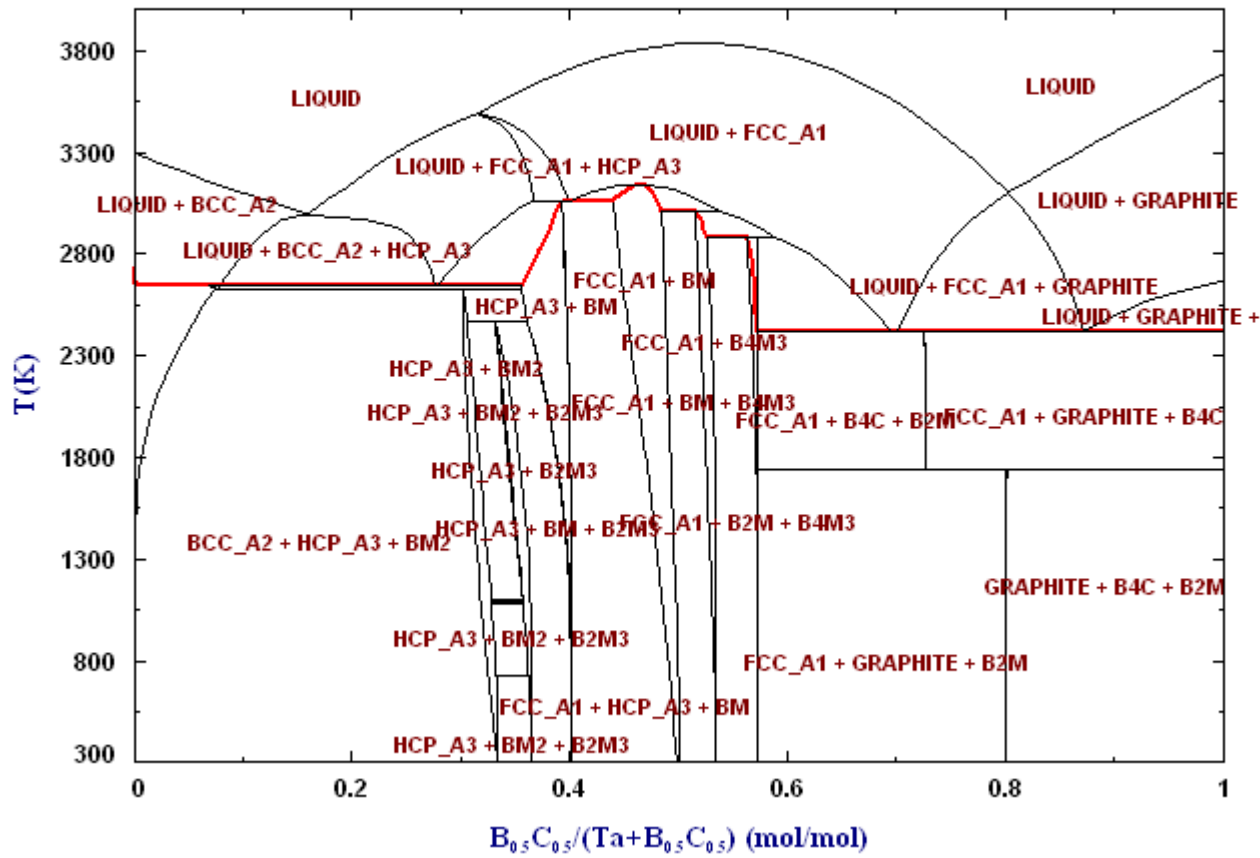
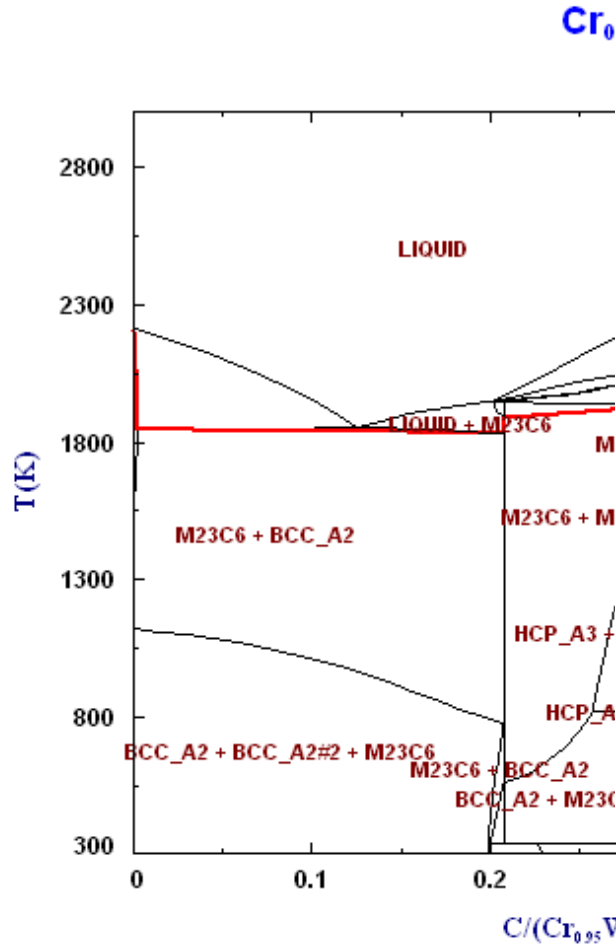
Cr - Mo - C
Projection (LIQUID), 1 atm



Vertical sections

Ta-B-C

Section for constant ration B/C = 1, i.e. Ta to $B_{0.5}C_{0.5}$



Thank you for your attention !

